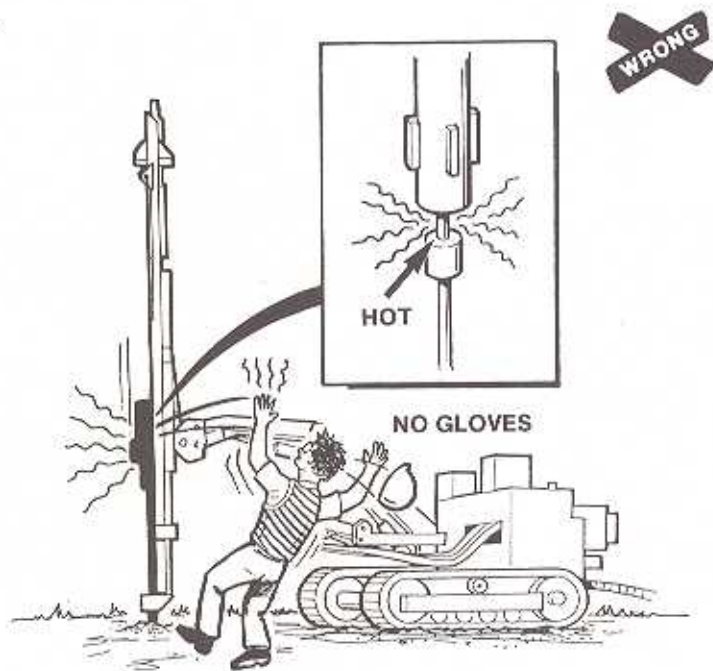


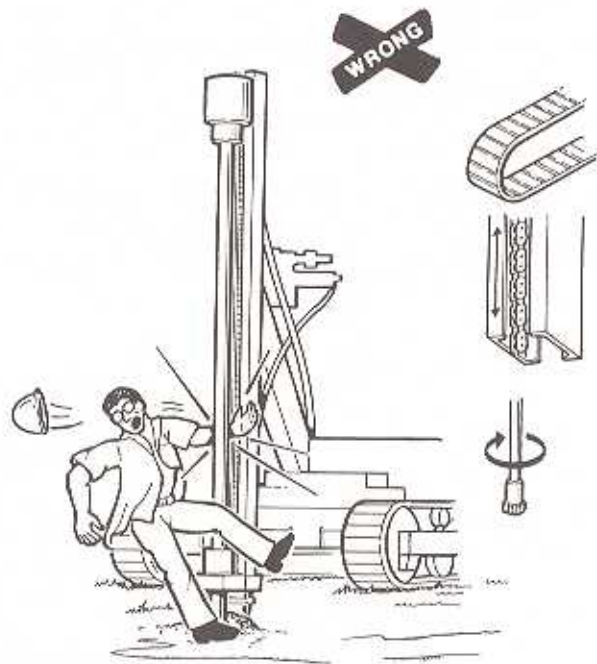
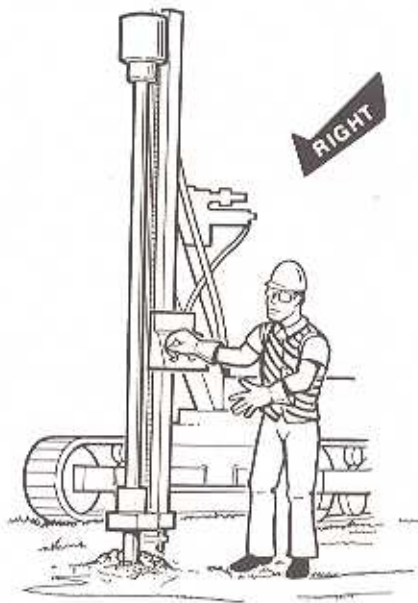
DRILLING SAFELY

- Use caution when working on the drifter, shank piece, coupling or steel as they become hot from drilling.
- Always use gloves.



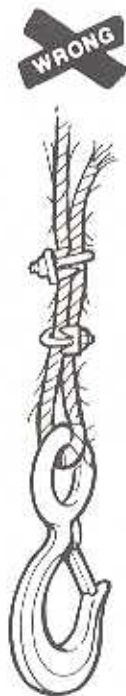
Always keep hands, arms, legs, hair and clothing away from all moving parts including:

- Rotating bit, coupling, and drill steel
- Feed chain and feed chain pulleys
- Tracks



DRILLING SAFELY

- Always make sure lifting hook safety latch is functional.
- Always prevent wire rope from brickling, tangling, or twisting on hoist.
- Do not use rusted, frayed or worn wire rope with any broken strands.
- Refer to the *Wire Rope Users Manual* published by the American Iron and Steel Institute for correct sizing, installation, and use of wire rope and hooks for your application.



FOLLOW CORRECT SHUTDOWN PROCEDURE

The detailed shutdown procedure is given in your manufacturer's operation manual.

Know the EMERGENCY shutdown procedure.

The machine shutdown procedure may, among other things, include the following:

- Shut off all air service valves at the compressor.
- Allow the machines to cool at idle speed.
- Stop air compressors and drilling machine.
- Operate tool or device until all air pressure is relieved.
- Install and lock all locking devices and remove ignition key (if so equipped).
- Avoid parking on an incline.
- Engage parking brake — chock all wheels or tracks.
- Remove start key and/or disengage start switch or fuel supply.
- Before leaving the operator's station, place all controls in neutral position and set locking and safety devices as provided.