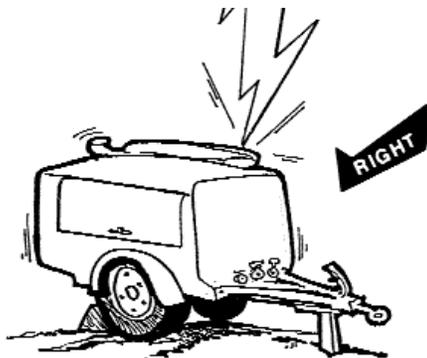


# WORK SAFELY

## BEWARE OF LIGHTNING

Stay clear of the machine during electrical storms; it can attract lightning. (15)



(15)

## SAFE WORKING PROCEDURES

Do not attempt to move the compressor or lift the drawbar without adequate personnel or equipment to handle the weight.

Keep personnel out of line with or away from discharge openings at valves, couplings, or hoses.

Do not exceed manufacturers' air pressure rating.

Make certain all personnel in the area are wearing appropriate personal safety equipment.

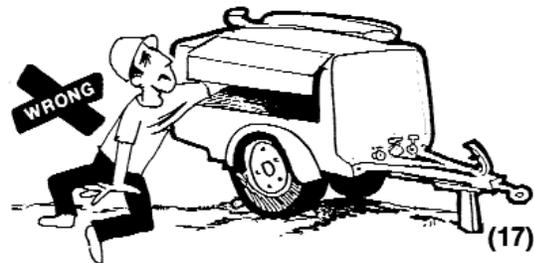
DO NOT USE COMPRESSED AIR FOR BREATHING. Do not direct it at yourself or other persons for any reason. (16)



(16)

Do not allow compressed air to blow on food-stuffs.

Make certain that compartment doors, guards, and panels are secured to prevent dropping on personnel. (17)



(17)

## SAFE WORKING PROCEDURES

### (continued)

Do not remove the radiator cap or air compressor oil filler cap while the engine is running. Allow engine to cool before removing radiator cap. Be certain no pressure is in the system when removing the compressor filler cap.

Do not refuel while the engine is running. Allow it to cool before refueling.

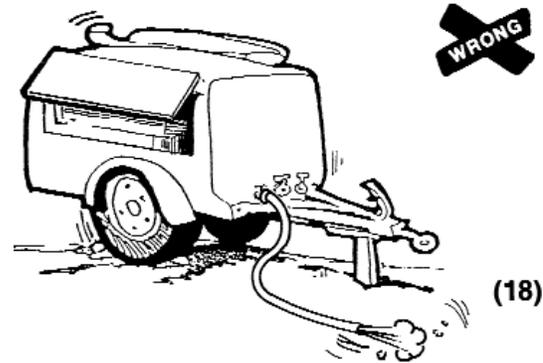
Make certain that whatever is to be connected to the compressed air line is not subjected to pressures greater than those given in their manufacturer's instructions.

**MAKE CERTAIN ALL CONNECTIONS ARE SECURELY MADE AND HOSES UNDER PRESSURE ARE SECURED, WITH APPROPRIATE SAFETY DEVICES, TO PREVENT WHIPPING. (18)**

## FOLLOW CORRECT SHUTDOWN PROCEDURE

The detailed shutdown procedure is given in your manufacturer's operation manual.

Know the EMERGENCY shutdown procedure.



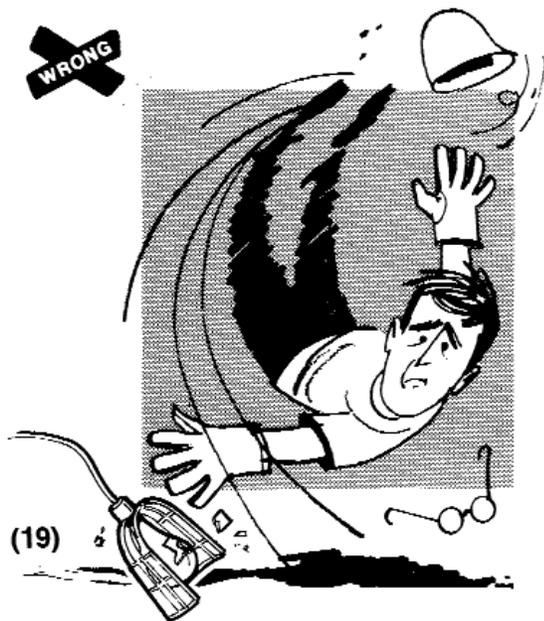
The machine shutdown procedure may, among other things, include the following:

- Shut off all air service valves at the compressor.
- Allow the machine to cool at idle speed.
- Stop air compressor.
- Operate tool or device until all air pressure is relieved.
- Install and lock all locking devices and remove ignition key (if so equipped).

# PERFORM MAINTENANCE SAFELY

## GOOD HOUSEKEEPING

Keep area **CLEAN AND DRY** if possible. (19) Oily and wet surfaces are slippery; greasy rags are a fire hazard; wet spots are dangerous around electrical equipment.



## GENERAL PROCEDURES

Do not perform any work on the air compressor unless you are authorized to do so.

Use parts, lubricants and service techniques recommended by the manufacturer.

Standard maintenance procedures should always be observed. Read the manufacturer's manual or find assistance if you do not understand what you are doing.

Maintenance can be dangerous unless performed properly. Be certain that you have the necessary skill and information, correct tools, and equipment to do the job correctly.

Attach a Do Not Operate tag or similar warning tag to the control panel and disconnect battery before performing maintenance on the machine. (20)



## AIR PRESSURE

Make certain air compressor service valves are closed. Open any control valves on the tools or equipment being charged or driven before disconnecting hoses.

Do not weld or perform any modifications on air compressor receiver tank.

## COOLING SYSTEM

Maintain the cooling system according to the manufacturer's instructions.

Hot coolant can spray out and you can be burned if you improperly maintain or service the cooling system. (21)

Remove filler cap only when cool enough to touch with bare hand.

