

Operate Safely

Make sure that you are aware of personnel and machines that may be hidden behind piles or stacks of material or in blind spots on the worksite.

Make sure the machine has sufficient clearance to prevent any material that may topple from a pile or stack from impacting the machine or personnel.

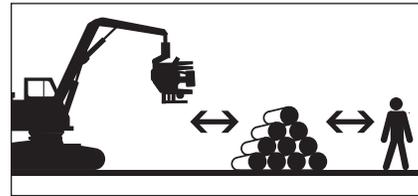
WARNING! Prevent death or serious injury. **Do not allow others within the safety zone—90 meters (300 feet).** Death or serious injury can result from saw chain shot, contact with moving parts of the harvester/processor and load.

WARNING! Prevent serious crushing injury or death. **Never lift, move or swing a load over any person or any machine cab.**

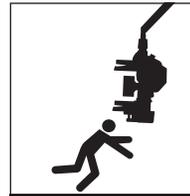
Warn others by sounding a horn or siren before starting operations.

Always make sure you follow all of the manufacturer's recommendations and worksite rules before you start operating the harvester/processor.

Know and use the hand signals required for particular jobs. Know who has the responsibility for signaling. Take signals from one person only.



**Check Clearance,
Look Out For
Others**



**Do Not Lift
Or Swing A Load
Or Attachment
Over Anyone**



**Know Hand
Signals – Take
Signals From One
Person Only**

Operate Safely

Safety Precautions (continued)

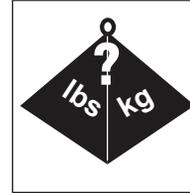
Do not overload this machine. Know the lifting capacity of the machine as equipped. Make sure you have and know how to use a current lift capacity chart for this equipment. Changing conditions such as slopes, wind, ice, mud, soft ground, type of load, etc. will affect the capacity and operating characteristics of the machine.

Always follow the harvester/processor manufacturer's specific instructions when handling logs.

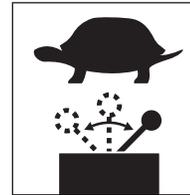
Operate the boom smoothly and slowly. Rapid movement of the boom can cause loss of both machine stability and control of the load.

If wheels, tracks or outriggers leave the ground, immediately lower the load and return the machine slowly to the ground. Do not drop the load suddenly as this can lead to machine damage and loss of control.

Never leave the operator seat with a load suspended. You must lower the attachment to rest, shut the engine down and engage the control locking device before leaving the machine. (See page 39, **Machine Shutdown**.)



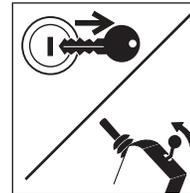
Know Machine
Capacity And
Load Weight



Operate
Controls Smoothly
And Slowly



Lower
Harvester/Processor
To Rest Before
Leaving The
Machine



Shut Engine Off,
Remove Key, Engage
Control Lock

Operate Safely

Hazardous Conditions

Avoid traveling over obstacles (logs, debris, rough terrain, ditches) whenever possible. If you must cross an obstacle, do so with extreme caution.

! WARNING! Prevent possible injury. **When traveling in deep snow or swamps, use extreme caution.** Many hazards may be hidden from sight.

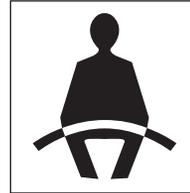
! WARNING! If the machine begins to tip or slide, **stay in the machine with the seat belt securely fastened.** Trying to escape from a tipping machine can result in death or serious injury.

If the machine ever becomes unstable and starts to tip over or slide:

- Immediately and rapidly lower the load.
- Steer downhill if on an incline.
- Stay with the machine.
- Keep seat belt securely fastened.
- Hold on firmly, brace your feet on the floor, push back into the seat and lean away from the point of impact.



**Travel Slowly Over
Rough, Hazardous
Terrain**



**Stay In Seat –
Keep Seat Belt
Fastened Securely**

Know and follow manufacturer's instructions for proper operation of alternate/emergency exits before operating in marshy areas or crossing frozen water.

! WARNING! Prevent possible death or serious injury due to accident or machine overturn. **Never operate unless you are seated in the operator seat. Securely fasten the seat belt if equipped.**