

Work safely

Loading

Be Responsible

YOU, as the operator of the hauler, are responsible for the size, weight and position of the load. Make sure no part of the load can fall off during travel.

Be Alert

Slow down as you approach the loading area. Be alert for other machines, vehicles and people on foot.

Avoid obstacles such as sharp rocks and shovel overflow. Be aware of power lines, do not drive over unprotected or under low slung power lines.

Be Careful

Wait at a safe distance for the machine ahead of you to be loaded.

Drive in to the loading position, following the directions of the spotter—if one is present—or the loading operator.

Make full use of your mirrors and proceed slowly and carefully while reversing. Stop your machine in as straight and level a position as possible for loading.

Shift in to Neutral and apply your Parking/Holding/Loading brake. Make sure the dump body is fully down and in the Float position if so equipped.

Follow the manufacturer's recommendations for stabilizing the truck during loading.

NEVER enter or leave your truck while in an active loading area or during actual loading. (27)

Drive off carefully, remaining alert for other machines, vehicles, personnel or obstructions.

Report any unsafe conditions to your supervisor.



Be safe—don't overload.

Work safely

Unloading

Be Alert

Be alert for other machines, personnel, obstructions and overhead utility lines as you approach the dumping area.

Follow the directions of the spotter if one is present.

Be Careful

Be careful to avoid holes or soft unstable areas.

Do not get too close to the edge of cliffs, excavations or overhangs. (28)

Make sure your machine is positioned straight and as level as possible. Stop your machine using the service brake and shift to Neutral. Apply the parking/holding brake. Your machine should be stationary before the dump body is raised.

Make sure that no personnel are close to the machine before you raise the dump body .

Remain seated with your seat belt fastened at all times during unloading.

Never keep the dump body raised longer than required.

Never make steering movements if the dump body is raised with a stuck load. This could cause the machine to tip over.

Before pulling away from the unloading area make sure the dump body is fully lowered.

While pulling away, watch carefully for other machines or for personnel and vehicles in the area.

Report any unsafe conditions to your supervisor.



Keep the dump body lowered when traveling.

Work safely

Towing

Towing of these machines is recommended only for emergency purposes to move the machine a short distance for repair. If it is necessary to move the machine further, it must be loaded on to a suitable transport machine.

If your machine must be towed on the job site, use a rigid tow bar, not a chain or cable. Refer to the manufacturer's manual for specific towing instructions for your machine.



WARNING: Use of incorrect towing procedures when moving a machine by towing could cause injury or death. Follow the recommendations in your machine manufacturer's manual that give the correct procedure. (29)



Park Safely

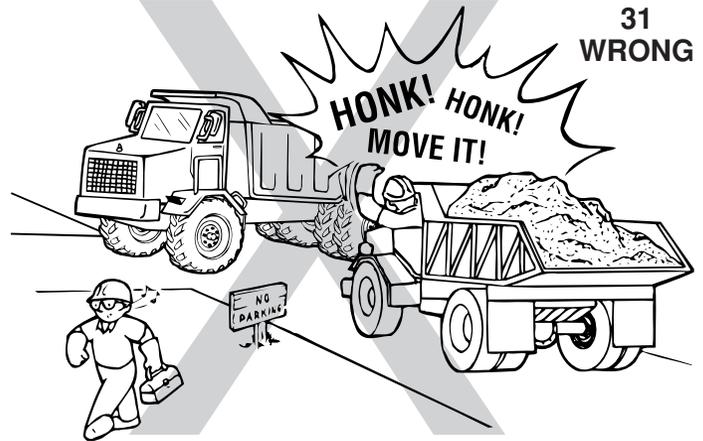
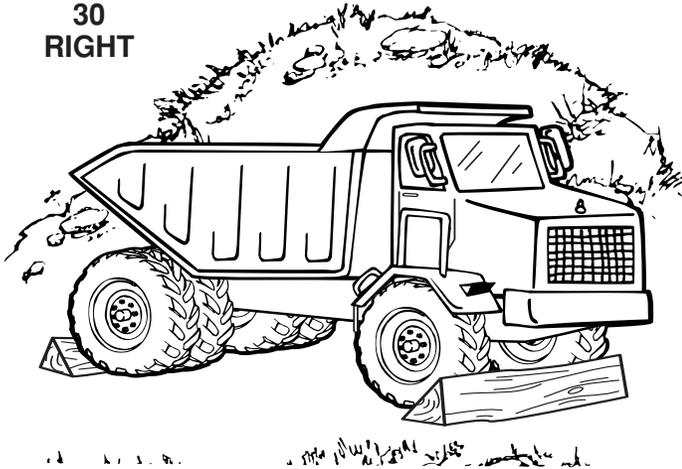
Select A Site

Select level ground, whenever possible.

Review the manufacturer's manual for parking recommendations that apply to your specific machine.

If you must park on a slope or incline, position the machine across the slope, shut the machine down, engage the parking brake, and block the wheels. (30)

**30
RIGHT**



Haul roads are not suitable for parking. If you must park on one — or if your machine is disabled on one — mark the machine with flags in daytime and flares or flashing lights at night, according to local regulations. (31) Make sure you park out of traffic to allow other machines to get past.

Never leave a machine unattended with the engine running.