

MATERIAL TRANSFER MACHINE

When operating the paver with a material transfer machine, observe these practices:

- Keep the material transfer machine discharge over the paver hopper to avoid spilling hot material on nearby workers.
- Keep workers clear of the area between the paver and the material transfer machine.
- Maintain safe speeds and allow extra stopping distance when traveling with a hopper insert. Consult the manufacturer's operating instructions.
- Follow the manufacturer's recommendations on operating on grades with a hopper insert installed.
- Visibility may be reduced. Be prepared to take additional precautions.
- Shut down engine and disconnect battery of both paver and material transfer machine before entering hopper insert.
- If there are hydraulic lines or electrical cables installed between the paver and the material transfer machine, insure the proper slack is maintained in them at all times.

WORK SAFELY

CLEANING AND WASH-DOWN

Always follow the manufacturer's instructions and procedures for cleaning and wash-down of the machine.

The cleaning and wash-down procedure should include the following:

- Lower or secure the screed in the raised position with the screed travel locks or with blocks.
 - Lower or securely block hopper wings.
 - Wash-down fluid may be flammable. Never use the wash-down system when the screed heaters are operating. Do not smoke or allow others to smoke while using the wash-down system
 - A qualified operator must be in the operator's station any time the engine is running during cleaning and wash-down. Cleaning personnel should remain in full view of the operator.
- Personnel must never reach into an operating auger or conveyor, or climb into the hopper when engine is running. Operate augers and conveyors only enough to gain access to all surface to be cleaned and only after all personnel are clear of these areas.
 - Clean paving material from decks and walkways and remove all residue to prevent these surfaces from becoming slippery and causing falls.
 - Consult state and federal environmental laws and regulations for proper wash-down of equipment and material disposal.

SAFE OPERATING HABITS

For everyone's safety, establish good operating and working habits.

WORK AT NIGHT SAFELY

Night operations are different than daylight operations. Pay close attention and stay alert. Others passing through the work site may not be aware of hazards.

Plan the job, communicate the plan and inspect the work area during daylight. Mark obstacles ahead of time with reflective material.

Wear appropriate reflective apparel at all times – for operators and crew on night operations. (FIG. 26)

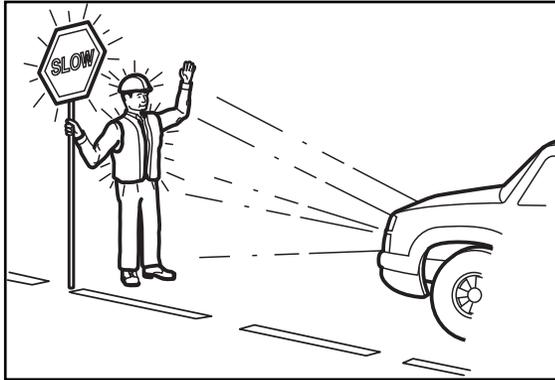


FIG. 26

Ensure adequate lighting to illuminate work zone in compliance with state and local regulations and requirements. (FIG. 27)

Ensure visibility of gauges and controls.

Ensure adequate hazard lights (strobe or flashing/rotating lights) in compliance with state and local regulations and requirements.

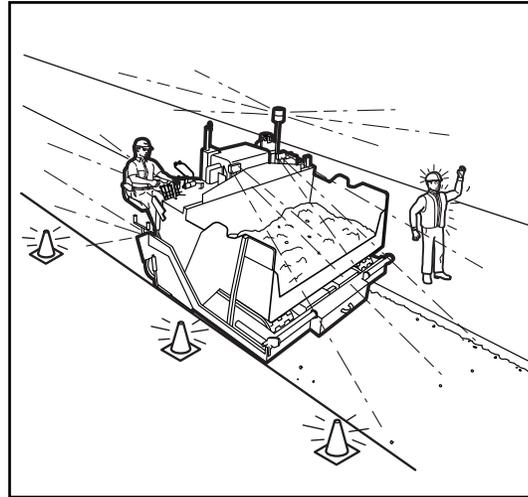


FIG. 27